

5/09

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	22387
<b>Description:</b> Hinge	<b>Part Number:</b>	D33853
<b>Dwg:</b> D3385 Rev. A	<b>Qty:</b>	300
<b>Ref:</b>		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.02.10	300
2	PG	Issue P/O: <u>2007834</u> For D3385-1 Hinge P/N: 098-043 Possible Supplier: Spaenaur <b>Conformation of Parts Specification sheet is required</b>	U	05.02.10	300
3	RG	Receive and Inspect for transit damage <b>Ensure Conformation of Parts Specification sheet is attached</b>	CL	05.04.15	300
4	QC6	Inspect dimensions as per Dwg D3385	U	05.04.21	300
5	PK	Identify and Stock	U	05.04.21	300
6	AC	Cost / part: <u>2.18</u>	SAC	05.04.22	300
7	DC	Close W/O <u>2.18</u> Inspect Level 21	KJ	05.04.22	300

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED  
*[Signature]*  
 05.04.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 10, 2005  
07:49 am

Work Order No : 0022387  
Project Name : D3385-3  
Project For : WK509  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3385-3  
Description : Hinge  
Manufactured : Yes  
Amount Req'd : 300  
Amount Done : 0  
Start Date : 02-09-05  
Est Finish Date : 02-24-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

HASKINS WEBER OTTAWA INC  
552 ANTARES DRIVE

\*\*\* B A C K O R D E R \*\*\*

Order # 1211602.00

Order Date 02/09/05

NEPEAN, ONTARIO K2E 7Z1  
TEL (613) 723-8800 FAX (613) 723-8806

Page 1 of 1

Sold To: DART AEROSPACE LTD.  
1270 ABERDEEN STREET

Ship To: DART AEROSPACE LTD.  
1270 ABERDEEN STREET

HAWKESBURY, ON  
K6A 1K7

HAWKESBURY, ON  
K6A 1K7

Cust Phone #  
(613) 632-3336

Warehouse  
OTTAWA

F.O.B.  
DEST

Taken By  
Sylvie ext222

Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	2007534	02/10/05	1211602.00	PL	DICOM	NET 30

Ln#	Bin #	Order	UM	Ship	B/O	Product	Description
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1	*	300	EA	300	✓	1X1	2405102/24 SP 098-043 2"X1-9/16 HINGE
2	*	300	EA	0	300	1X1	SP 098-043 2"X1-9/16 HINGE

PLEASE NOTE:

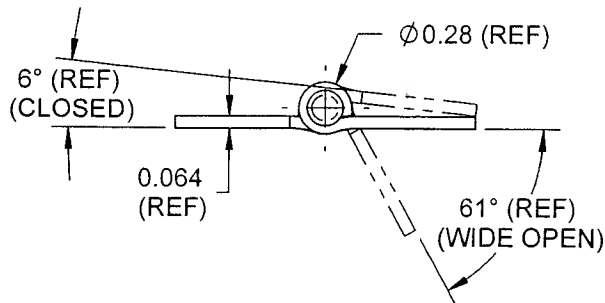
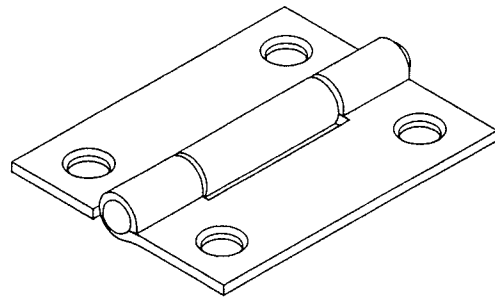
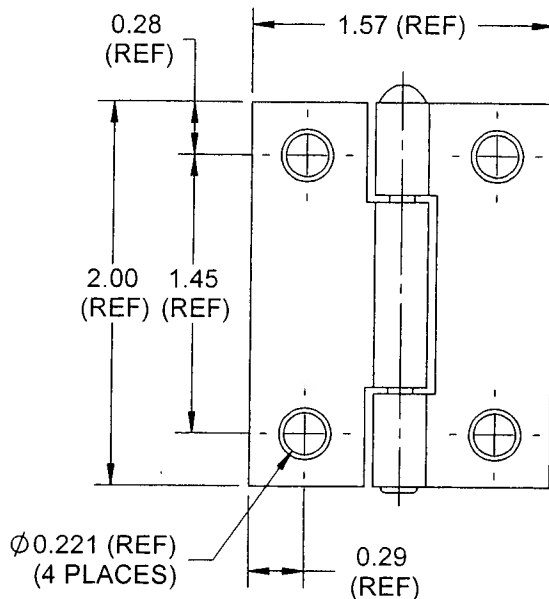
1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED  
CL= QTY NOT SHIPPED WAS CANCELLED  
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL *PK* PACK *PK* DATE *2 23 05*  
Printed on 2005-02-23 at 12:07



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED	DRAWING NO. D3385	REV. B SHEET 2 OF 2
DATE 05.03.21		TITLE HINGE	SCALE 1:1

## SPECIFICATION CONTROL DRAWING



# PRELIMINARY ISSUE

### D3385-3 HINGE

#### NOTES:

- 1) POSSIBLE SUPPLIER: SPAENAU, P/N 098-044, ZINC PLATED FINISH
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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